SECTION 1: Identification of the substance/mixture and of the company/

article number: 1Y4H

Version: GHS 2.0 en

Version: (GHS 1)

undertaking

1.1 Product identifier

Identification of the substance

Article number

Ethanol (Bioethanol) SOLVAGREEN® 70 %

1Y4H

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses:

Laboratory chemical Laboratory and analytical use Formulation [mixing] of preparations and/or repackaging (excluding alloys)

Uses advised against:

Do not use for private purposes (household). Food, drink and animal feedingstuffs.

1.3 Details of the supplier of the safety data sheet

Carl Roth GmbH + Co. KG Schoemperlenstr. 3-5 D-76185 Karlsruhe Germany

Telephone:+49 (0) 721 - 56 06 0 **Telefax:** +49 (0) 721 - 56 06 149 **e-mail:** sicherheit@carlroth.de **Website:** www.carlroth.de

Competent person responsible for the safety data Department Health, Safety and Environment sheet:

e-mail (competent person):

sicherheit@carlroth.de

1.4 Emergency telephone number

Name	Street	Postal code/city	Telephone	Website
NSW Poisons Information Centre Childrens Hospital	Hawkesbury Road	2145 West- mead, NSW	131126	

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification acc. to GHS

Section	Hazard class		Hazard class and category	Hazard statement
2.6	Flammable liquid	2	Flam. Liq. 2	H225
3.3	3.3 Serious eye damage/eye irritation		Eye Irrit. 2A	H319

For full text of abbreviations: see SECTION 16

The most important adverse physicochemical, human health and environmental effects

The product is combustible and can be ignited by potential ignition sources.

Safety data sheet Safety data sheet

acc. to Safe Work Australia - Code of Practice

Replaces version of: 2022-11-11

Ethanol (Bioethanol) SOLVAGREEN® 70 %





acc. to Safe Work Australia - Code of Practice

® Roth

Ethanol (Bioethanol) SOLVAGREEN® 70 %

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2.2 Label elements

Labelling

Signal word Danger

Pictograms

GHS02, GHS07



Hazard statements

H225	Highly flammable liquid and vapour
H319	Causes serious eye irritation
11519	Causes serious eye initation

Precautionary statements

Precautionary statements - prevention

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking P233 Keep container tightly closed

Precautionary statements - response

P337+P313	If eye irritation persists: Get medical advice/attention
P370+P378	In case of fire: Use sand, carbon dioxide or powder extinguisher for extinction

Precautionary statements - storage

P403+P235 Store in a well-ventilated place. Keep cool

Precautionary statements - disposal

P501

Dispose of contents/container to industrial combustion plant

2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance in a concentration of $\geq 0,1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\ge 0,1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of sub- stance	Identifier	Wt%	Classification acc. to GHS	Pictograms	Notes
Ethanol	CAS No 64-17-5 EC No 200-578-6	70	Flam. Liq. 2 / H225 Eye Irrit. 2A / H319		

acc. to Safe Work Australia - Code of Practice

Ethanol (Bioethanol) SOLVAGREEN® 70 %



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For full text of abbreviations: see SECTION 16

SECTION 4: First aid measures

4.1 Description of first aid measures



General notes

Take off contaminated clothing.

Following inhalation

Provide fresh air. In all cases of doubt, or when symptoms persist, seek medical advice.

Following skin contact

Rinse skin with water/shower. In all cases of doubt, or when symptoms persist, seek medical advice.

Following eye contact

Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart. In case of eye irritation consult an ophthalmologist.

Following ingestion

Rinse mouth. Call a doctor if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

Irritation, Nausea, Vomiting, Abdominal pain, Breathing difficulties, Vertigo, Drowsiness, Narcosis, Loss of righting reflex, and ataxia

4.3 Indication of any immediate medical attention and special treatment needed none

SECTION 5: Firefighting measures

5.1 Extinguishing media



Suitable extinguishing media

co-ordinate firefighting measures to the fire surroundings! water spray, alcohol resistant foam, dry extinguishing powder, BC-powder, carbon dioxide (CO₂)

Unsuitable extinguishing media

water jet

5.2 Special hazards arising from the substance or mixture

Combustible. In case of insufficient ventilation and/or in use, may form flammable/explosive vapourair mixture. Solvent vapours are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapours may form explosive mixtures with air.

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Hazardous combustion products

Carbon monoxide (CO), Carbon dioxide (CO $_2$), May produce toxic fumes of carbon monoxide if burning.

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Fight fire with normal precautions from a reasonable distance. Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures



For non-emergency personnel

Avoid contact with skin, eyes and clothes. Do not breathe vapour/spray. Avoidance of ignition sources.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains.

Advice on how to clean up a spill

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Provision of sufficient ventilation.

Measures to prevent fire as well as aerosol and dust generation



Keep away from sources of ignition - No smoking.

Take precautionary measures against static discharge. Due to danger of explosion, prevent leakage

of vapours into cellars, flues and ditches.

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Advice on general occupational hygiene

Wash hands before breaks and after work. Keep away from food, drink and animal feedingstuffs. When using do not smoke.

Conditions for safe storage, including any incompatibilities 7.2

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight.

Incompatible substances or mixtures

Observe hints for combined storage.

Consideration of other advice:

Ground/bond container and receiving equipment.

Ventilation requirements

Use local and general ventilation.

Specific designs for storage rooms or vessels

Recommended storage temperature: 15 - 25 °C

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 **Control parameters**

National limit values

Occupational exposure limit values (Workplace Exposure Limits)

Co nt y	r	Name of agent	CAS No	Identi- fier	TW A [pp m]	TWA [mg/ m³]	STE L [pp m]	STEL [mg/ m³]	Ceil ing- C [pp m]	Ceil- ing-C [mg/ m³]	Nota- tion	Source
AI	J	ethyl alcohol (ethan- ol)	64-17-5	WES	1,00 0	1,880						WES

Notation

Ceiling-C Ceiling value is a limit value above which exposure should not occur STEL

Short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)

TWA Time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

8.2 **Exposure controls**

Individual protection measures (personal protective equipment)

Eye/face protection



Use safety goggle with side protection.

Skin protection



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hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. The times are approximate values from measurements at 22 ° C and permanent contact. Increased temperatures due to heated substances, body heat etc. and a reduction of the effective layer thickness by stretching can lead to a consider-able reduction of the breakthrough time. If in doubt, contact manufacturer. At an approx. 1.5 times larger / smaller layer thickness, the respective breakthrough time is doubled / halved. The data apply only to the pure substance. When transferred to substance mixtures, they may only be considered as a guide.

• type of material

Butyl caoutchouc (butyl rubber)

material thickness

0,5 mm

• breakthrough times of the glove material

>480 minutes (permeation: level 6)

• other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended.

Flame-retardant protective clothing.

Respiratory protection



Respiratory protection necessary at: Aerosol or mist formation. Type: A (against organic gases and vapours with a boiling point of > 65 °C , colour code: Brown).

Environmental exposure controls

Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	liquid
Colour	colourless
Odour	like: - alcohol
Melting point/freezing point	-114 °C
Boiling point or initial boiling point and boiling range	78 °C
Flammability	flammable liquid in accordance with GHS criteria
Lower and upper explosion limit	3.5 vol% (LEL) - 15 vol% (UEL)
Flash point	>22 °C
Auto-ignition temperature	455 °C
Decomposition temperature	not relevant
pH (value)	7 (20 °C)

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	Kinematic viscosity	1.364 ^{mm²} / _s at 20 °C
	Dynamic viscosity	1.2 mPa s at 20 °C
	Solubility(ies)	
	Water solubility	miscible in any proportion
	Partition coefficient	
	Partition coefficient n-octanol/water (log value):	this information is not available
	Vapour pressure	59 hPa at 20 °C
	Density and/or relative density	
	Density	0.88 ^g / _{cm³} at 20 °C
	Relative vapour density	Information on this property is not available.
	Particle characteristics	not relevant (liquid)
	Other safety parameters	
	Oxidising properties	none
9.2	Other information	
	Information with regard to physical hazard classes:	There is no additional information.
	Other safety characteristics:	
	Miscibility	completely miscible with water

SECTION 10: Stability and reactivity

10.1 Reactivity

The mixture contains reactive substance(s). Risk of ignition. Vapours may form explosive mixtures with air.

If heated

Risk of ignition.

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

Violent reaction with: strong oxidiser, Alkali metals, Alkaline earth metal, Acetic anhydride, Peroxides, Phosphorus oxides (e.g. P2O5), Nitric acid, Nitrate, Perchlorates, => Explosive properties

10.4 Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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10.5 Incompatible materials Rubber articles, different plastics

10.6 Hazardous decomposition products

Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to GHS

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity of components

Name of substance	CAS No	Exposure route	Endpoint	Value	Species
Ethanol	64-17-5	oral	LD50	10,470 ^{mg} / _{kg}	rat
Ethanol	64-17-5	inhalation: va- pour	LC50	124.7 ^{mg} / _l /4h	rat

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Shall not be classified as a respiratory or skin sensitiser.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.



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Symptoms related to the physical, chemical and toxicological characteristics

• If swallowed

vomiting, abdominal pain, nausea, Causes damage to liver through prolonged or repeated exposure if swallowed, loss of righting reflex, and ataxia

• If in eyes

Causes serious eye irritation

• If inhaled

drowsiness, narcosis, vertigo, breathing difficulties, Inebriation

• If on skin

Prolonged or repeated skin contact may cause removal of natural fat from the skin resulting in dermatitis (skin inflammation)

Other information

none

11.2 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\ge 0,1\%$.

SECTION 12: Ecological information

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

Aquatic toxicity (acute) of components							
Name of sub- stance	CAS No	Endpoint	Value	Species	Exposure time		
Ethanol	64-17-5	LC50	15,400 ^{mg} / _l	fish	96 h		
Ethanol	64-17-5	EC50	>10,000 ^{mg} / _l	aquatic invertebrates	48 h		
Ethanol	64-17-5	ErC50	22,000 ^{mg} / _l	algae	96 h		

Aquatic toxicity (chronic) of components

	-				
Name of sub- stance	CAS No	Endpoint	Value	Species	Exposure time
Ethanol	64-17-5	LC50	1,806 ^{mg} / _l	aquatic invertebrates	10 d
Ethanol	64-17-5	ErC50	675 ^{mg} /l	algae	4 d

12.2 Persistence and degradability

Process of degradability						
Process	Degradation rate	Time				
biotic/abiotic	94 %	d				

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Degradability of components						
Name of substance	CAS No	Process	Degrada- tion rate	Time	Method	Source
Ethanol	64-17-5	biotic/abiotic	94 %	d		
Ethanol	64-17-5	oxygen deple- tion	69 %	5 d		ECHA
Ethanol	64-17-5	oxygen deple- tion	84 %	10 d		ECHA
Ethanol	64-17-5	oxygen deple- tion	97 %	20 d		ECHA

12.3 Bioaccumulative potential

Data are not available.

Bioaccumulative potential of components

•	•			
Name of substance	CAS No	BCF	Log KOW	BOD5/COD
Ethanol	64-17-5		-0.31	0.6211

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance in a concentration of $\ge 0,1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\ge 0,1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods



This material and its container must be disposed of as hazardous waste. Dispose of contents/container in accordance with local/regional/national/international regulations.

Sewage disposal-relevant information

Do not empty into drains.

Waste treatment of containers/packagings

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used. Handle contaminated packages in the same way as the substance itself. Completely emptied packages can be recycled.

Relevant provisions relating to waste(Basel Convention)

Properties of waste which render it hazardous

H3 Flammable liquids

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13.3 Remarks

Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities. Please consider the relevant national or regional provisions. Non-contaminated packages may be recycled.

SECTION 14: Transport information

14.1 UN number **UN RTDG** UN 1170 IMDG-Code UN 1170 ICAO-TI UN 1170 14.2 UN proper shipping name **UN RTDG** ETHANOL SOLUTION IMDG-Code **ETHANOL SOLUTION** ICAO-TI Ethanol solution 14.3 Transport hazard class(es) **UN RTDG** 3 IMDG-Code 3 3 ICAO-TI 14.4 Packing group **UN RTDG** Π IMDG-Code Π ICAO-TI Π 14.5 Environmental hazards non-environmentally hazardous acc. to the dangerous goods regulations 14.6 Special precautions for user There is no additional information. 14.7 Transport in bulk according to IMO instruments The cargo is not intended to be carried in bulk. 14.8 Information for each of the UN Model Regulations Transport informationNational regulationsAdditional information(UN RTDG) **UN number** 1170 Class 3 **Packing group** Π Danger label(s) 3



Special provisions (SP)

144 UN RTDG



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Excepted quantities (EQ)	E2 UN RTDG
Limited quantities (LQ)	1 L UN RTDG
Emergency Action Code	2YE
International Maritime Dangerous Goods Cod	e (IMDG) - Additional information
Proper shipping name	ETHANOL SOLUTION
Particulars in the shipper's declaration	UN1170, ETHANOL SOLUTION, 3, II, >22°C c.c.
Marine pollutant	-
Danger label(s)	3
3	
Special provisions (SP)	144
Excepted quantities (EQ)	E2
Limited quantities (LQ)	1 L
EmS	F-E, S-D
Stowage category	A
International Civil Aviation Organization (ICA	D-IATA/DGR) - Additional information
Proper shipping name	Ethanol solution
Particulars in the shipper's declaration	UN1170, Ethanol solution, 3, II
Danger label(s)	3
Special provisions (SP)	A3, A58, A180
Excepted quantities (EQ)	E2
Limited quantities (LQ)	1 L

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture There is no additional information.

National regulations(Australia)

Australian Inventory of Chemical Substances(AICS)

All ingredients are listed or exempt from listing.

Other information

Directive 94/33/EC on the protection of young people at work. Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

acc. to Safe Work Australia - Code of Practice

Ethanol (Bioethanol) SOLVAGREEN® 70 %



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National inventories

Country	Inventory	Status
AU	AIIC	all ingredients are listed
CA	DSL	all ingredients are listed
CN	IECSC	all ingredients are listed
EU	ECSI	all ingredients are listed
EU	REACH Reg.	all ingredients are listed
JP	CSCL-ENCS	all ingredients are listed
JP	ISHA-ENCS	not all ingredients are listed
KR	KECI	all ingredients are listed
MX	INSQ	all ingredients are listed
NZ	NZIoC	all ingredients are listed
PH	PICCS	all ingredients are listed
TR	CICR	not all ingredients are listed
TW	TCSI	all ingredients are listed
US	TSCA	all ingredients are listed (ACTIVE)
VN	NCI	all ingredients are listed

Legend

AIICAustralian Inventory of Industrial ChemicalsCICRChemical Inventory and Control RegulationCSCL-ENCSList of Existing and New Chemical Substances (CSCL-ENCS)DSLDomestic Substances List (DSL)ECSIEC Substance Inventory (EINECS, ELINCS, NLP)IECSCInventory of Existing Chemical SubstancesINSQNational Inventory of Chemical SubstancesISHA-ENCSInventory of Existing and New Chemical Substances (ISHA-ENCS)KECIKorea Existing Chemicals InventoryNCINational Chemical InventoryNZIoCNew Zealand Inventory of Chemicals and Chemical Substances (PICCS)PICCSPhilippine Inventory of Chemicals and Chemical Substances (PICCS)REACH Reg.REACH registered substanceTCSITaiwan Chemical Substance InventoryTSCAToxic Substance Control Act

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)	Safety- relev- ant
2.3	Results of PBT and vPvB assessment: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.	Results of PBT and vPvB assessment: Does not contain a PBT-/vPvB-substance in a concentration of ≥ 0,1%.	yes
2.3		Endocrine disrupting properties: Does not contain an endocrine disruptor (ED) in a concentration of ≥ 0,1%.	yes

acc. to Safe Work Australia - Code of Practice

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Section	Former entry (text/value)	Actual entry (text/value)	Safety- relev- ant
14.8		Emergency Action Code: 2YE	yes
15.1		National inventories: change in the listing (table)	yes

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
BCF	Bioconcentration factor
BOD	Biochemical Oxygen Demand
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
COD	Chemical oxygen demand
DGR	Dangerous Goods Regulations (see IATA/DGR)
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval
EC No	The EC Inventory (EINECS, ELINCS and the NLP-list) is the source for the seven-digit EC number, an identi- fier of substances commercially available within the EU (European Union)
ED	Endocrine disruptor
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EmS	Emergency Schedule
ErC50	≡ EC50: in this method, that concentration of test substance which results in a 50 % reduction in either growth (EbC50) or growth rate (ErC50) relative to the control
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
Flam. Liq.	Flammable liquid
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Na- tions
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
ICAO-TI	Technical instructions for the safe transport of dangerous goods by air
IMDG	International Maritime Dangerous Goods Code
IMDG-Code	International Maritime Dangerous Goods Code
LC50	Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval
LD50	Lethal Dose 50 %: the LD50 corresponds to the dose of a tested substance causing 50 % lethality during a specified time interval
LEL	Lower explosion limit (LEL)

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Abbr.	Descriptions of used abbreviations
log KOW	n-Octanol/water
NLP	No-Longer Polymer
PBT	Persistent, Bioaccumulative and Toxic
ppm	Parts per million
STEL	Short-term exposure limit
TWA	Time-weighted average
UEL	Upper explosion limit (UEL)
UN RTDG	UN Recommendations on the Transport of Dangerous Good
vPvB	Very Persistent and very Bioaccumulative
WES	Safe Work Australia: Workplace exposure standards for airborne contaminants

Key literature references and sources for data

Safe Work Australia's Code of Practice for Labelling of Workplace Hazardous Chemicals (under WHS Regulations).

UN Recommendations on the Transport of Dangerous Good. International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties. The classification is based on tested mixture. Health hazards. Environmental hazards. The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.